# EVAPCO DRY COOLING

# Specialists in Air Cooled Condensers and Air Cooled Heat Exchangers







Dry Cooling Technology



## **EVAPCO** for LIFE

EVAPCO is more than a name. We are a global innovator in heat transfer solutions for the commercial HVAC, power, industrial refrigeration and industrial process markets. We pledge to make everyday life easier, more comfortable, more reliable and more sustainable for people everywhere.

### WHO WE ARE

EVAPCO Dry Cooling, Inc. is an EVAPCO majority owned company specializing in the manufacturing of air cooled steam condensers (ACC) for the power generation industry. With a keen focus on research and development, EVAPCO Dry Cooling is a world class ACC manufacturer that continues to drive the industry to the highest standards. With this focus, EVAPCO Dry Cooling offers both traditional A-Frame ACCs as well as the newly introduced state-of-the-art Advanced Technology ACC that features the DUCOPE\* heat exchanger.

### WHAT WE DO

EVAPCO Dry Cooling specializes in the design and supply of ACCs and ACHEs for the power industry. EVAPCO Dry Cooling has over 5000 MW of operating references in the United States and is considered a premier ACC supplier for the global power market.

EVAPCO Dry Cooling also serves the Power Industry with EVAPCO's eco-Air™ air cooled heat exchangers which are manufactured in EVAPCO's newest, state of the art, manufacturing facility in Taneytown, Maryland and in Greenup, Illinois.

With a 100% US-based execution team and experience supplying ACCs and ACHEs globally, EVAPCO Dry Cooling has the knowledge of designing to the codes and regulations of any region in the world.

# RESEARCH & DEVELOPMENT

EVAPCO's Wilson E. Bradley
Research & Development Center has
10 test laboratories including eight
environmental chambers, a sound test
pad and a water analytical lab. These
facilities provide EVAPCO dedicated
R&D space to produce industry leading
products in real-world conditions.

EVAPCO's laboratory is the only laboratory in the world with the capabilities to test full size ACC heat exchangers in a controlled environment. This provides EVAPCO the unique advantage to optimize the ACC design with unprecedented precision and to fully understand phenomena such as freezing, air in-leakage, impingement, flow accelerated corrosion (FAC) and air side pressure losses.

The latest addition to the Wilson E. Bradley Research & Development Center is the Advanced Technology ACC test cell. This test cell is a full scale ACC cell utilizing EVAPCO's nucre Heat Exchangers which are installed in the same configuration as they would be in an operating power plant.

## PROVEN TECHNOLOGY

The EVAPCO Dry Cooling single row finned tubes are installed and operating in more than 45 power plants with a combined electrical generation capacity of over 20GW. Installed in the majority of ACCs worldwide, this fin/tube technology is proven and has developed into the industry standard today. EVAPCO Dry Cooling will continue with this standard of reliability and high thermal performance with the introduction of our new



# Introducing the Advanced Technology™ACC

The Advanced Technology Acc featuring nucore Heat Exchanger tube bundles provides two important benefits that make it the new standard in air-cooled condensing:

- Superior Thermal Performance
- Significant Installation Cost Savings

The Advanced Technology ACC was engineered with three primary objectives:

- Reduce the amount of job site labor required
- Improve safety for site erection
- Reduce cost with improved heat transfer

#### Advantages of the **nuCore** Heat Exchanger include:

- Improved heat transfer efficiency
- Factory welded headers
- Reduced fouling potential
- Improved freeze resistance
- · Reduced sub-cooling

# Benefits of AT-**A**CC Induced Draft Technology:

- Fans located above the heat exchanger module
- Reduced potential for recirculation
- · Lower overall unit height
- Less risk of fan vibration caused by high winds

# The AT-ACC is designed for **Modular Construction** to provide the following cost saving benefits:



# Traditional A-Frame Air Cooled Condensers



EVAPCO Dry Cooling single row heat exchanger cores are in operation in over 35 power plants with combined electrical generation of over 12GW. This type of heat exchanger core has been in operation worldwide since 1990.







EVAPCO Dry Cooling's focus on constructability allows for time and money savings during construction.





## eco-Air™ Series Coolers and Condensers

EVAPCO now has the capability to supply all air-cooled heat transfer equipment required for the Power Industry.

Often, due to site constraints, when an air cooled steam condenser is required for the steam cycle, an air cooled heat exchanger is also required for auxiliary cooling.

EVAPCO's eco-Air coolers arrive to the site fully assembled on a flat bed truck or containerized ready to be lifted into place at grade level or raised on a support structure. The robust 304L coils provide a reliable and durable solution for any power generation application.

With EVAPCO's innovative V-design and fully tested heat exchanger coils, the eco-Air allows for reduced foot print and higher thermal performance compared to other traditional air cooled heat exchangers.

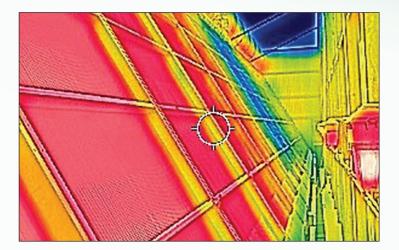


## Services

#### EVAPCO Dry Cooling offers a number of services, including:

- Mechanical equipment inspections
- Internal and external fin tube inspections
- Fin tube cleaning systems
- CFD modeling
- Structural evaluations

- ACC thermal performance evaluation
- ACC tube bundle replacement
- Dry to hybrid and we't to hybrid cooling system conversion
- Wind screen evaluation
- Reconfiguring ACC operating logic





# Spare Parts

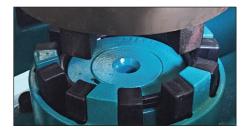
Regardless of the Air Cooled Condenser OEM, EVAPCO Dry Cooling can support any ACC spares requirement. Through strong relationships with key suppliers, EVAPCO Dry Cooling can supply spare parts at competitive rates. Components commonly needing spare parts include:

- Fans
- Motors
- Gearboxes
- Steam jet air ejectors
- Vacuum pumps
- Rupture disks
- Vacuum breaker valves
- Isolation valves
- Cleaning system components











### EVAPCO, Inc. — World Headquarters & Research / Development Center

P.O. Box 1300 • Westminster, MD 21158 USA 410-756-2600 p • marketing@evapco.com • evapco.com

#### North America

#### EVAPCO, Inc. World Headquarters

P.O. Box 1300 Westminster, MD 21158 USA 410-756-2600 p | 410-756-6450 f marketing@evapco.com

#### **EVAPCO East**

5151 Allendale Lane Taneytown, MD 21787 USA 410-756-2600 p | 410-756-6450 f marketing@evapco.com

#### **EVAPCO** East **Key Building**

Taneytown, MD USA 410-756-2600 p marketing@evapco.com

#### **EVAPCO Midwest**

Greenup, IL USA 217-923-3431 p evapcomw@evapcomw.com

#### **EVAPCO** West

Madera, CA USA 559-673-2207 p contact@evapcowest.com

#### **EVAPCO Iowa**

Lake View, IA USA 712-657-3223 p

#### **EVAPCO** lowa Sales & Engineering

Medford, MN USA 507-446-8005 p evapcomn@evapcomn.com

#### **EVAPCO Newton**

Newton, IL USA 618-783-3433 p evapcomw@evapcomw.com

#### **EVAPCOLD**

3M/1118/YGS

Greenup, IL USA 217-923-3431 p evapcomw@evapcomw.com

Bulletin BLCT1118

#### **EVAPCO Dry Cooling, Inc.**

1011 US Highway 22 West Bridgewater, NJ 08807 USA Phone: 1-908-379-2665 E-mail: info@evapcodc.com

#### EVAPCO Dry Cooling, Inc.

7991 Shaffer Parkway Littleton, CO 80127 USA Phone: 1-908-379-2665 E-mail: info@evapcodc.com Spare Parts Phone: 908-895-3236 Spare Parts e-mail: spares@evapcodc.com

#### EVAPCO Power México S. de R.L. de C.V.

Calle Iglesia No. 2, Torre E Tizapan San Ángel, Del. Álvaro Obregón Ciudad de México, D.F. México 01090 +52 (55) 8421-9260 info@evapcodc.com

#### Refrigeration Vessels &

Systems Corporation A wholly owned subsidiary of EVAPCO, Inc. Bryan, TX USA 979-778-0095 p rvs@rvscorp.com

#### EvapTech, Inc.

A wholly owned subsidiary of EVAPCO, Inc. Lenexa, KS USA 913-322-5165 p marketing@evaptech.com

#### Tower Components, Inc.

A wholly owned subsidiary of EVAPCO, Inc. Ramseur, NC USA mail@towercomponentsinc.com

#### EVAPCO Alcoil, Inc.

A wholly owned subsidiary of EVAPCO, Inc. York, PA USA 717-347-7500 p info@alcoil.net

#### Europe

#### **EVAPCO Europe BVBA** European Headquarters

Heersterveldweg 19 Industrieterrein Ŏost 3700 Tongeren, Belgium (32) 12-395029 p | (32) 12-238527 f evapco.europe@evapco.be

#### EVAPCO Europe, S.r.l.

Milan, Italy (39) 02-939-9041 p evapcoeurope@evapco.it

#### EVAPCO Europe, S.r.l.

#### **EVAPCO Europe GmbH**

Meerbusch, Germany (49) 2159 6956 18 p info@evapco.de

#### **EVAPCO Air Solutions**

A wholly owned subsidiary of EVAPCO, Inc. Aabybro, Denmark (45) 9824 4999 p info@evapco.dk

#### **EVAPCO Air Solutions GmbH**

Garbsen, Germany (49) 5137 93875-0 p info@evapcoas.de

### **Evap Egypt Engineering Industries Co.** A licensed manufacturer of EVAPCO, Inc.

Nasr City, Cairo, Egypt 2 02 24022866 / 2 02 24044997 p primacool@link.net/shady@primacool.net

#### EVAPCO S.A. (Pty.) Ltd.

A licensed manufacturer of EVAPCO, Inc. Isando 1600, Republic of South Africa (27) 11-392-6630 p evapco@evapco.co.za

#### Asia/Pacific

#### **EVAPCO** Asia/Pacific Headquarters

1159 Luoning Road Baoshan Industrial Zone Shanghai 200949, P.R. China (86) 21-6687-7786 p | (86) 21-6687-7008 f marketing@evapcochina.com

#### EVAPCO (Shanghai) Refrigeration Equipment Co., Ltd.

Baoshan Industrial Zone Shanghai, P.R. China (86) 21-6687-7786 p marketing@evapcochina.com

#### Beijing EVAPCO Refrigeration Equipment Co., Ltd.

Huairou District Beijing, P.R. China 010-6166-7238 p evapcobj@evapcochina.com

#### EVAPCO Air Cooling Systems (Jiaxing) Company, Ltd.

Building 10, 1133 Taoyuan Road, Jiaxing, Zhejiang, China (86) 573 83119379 info@evapcoacs.cn

#### EVAPCO Australia (Pty.) Ltd.

Riverstone NSW 2765, Australia (61) 2 9627-3322 p sales@evapco.com.au

#### **EVAPCO** Composites Sdn. Bhd

Rawang, Selangor, Malaysia (60-3) 6092-2209 p

#### EvapTech Asia Pacific Sdn. Bhd

A wholly owned subsidiary of EvapTech, Inc. Puchong, Selangor, Malaysia (60-3) 8070-7255 p marketing-ap@evaptech.com

#### South America

#### **EVAPCO Brasil**

Equipamentos Industriais Ltda. Al. Vênus, 151 – CEP: 13347-659 Indaiatuba –São Paulo – Brasil (55+11) 5681-2000 p vendas@evapco.com.br

#### Fan Technology Resource

Cruz das Almas – Indaiatuba São Paulo, Brasil 13308-200 55 (11) 4025-1670

fantr@fantr.com

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www.evapco.com









