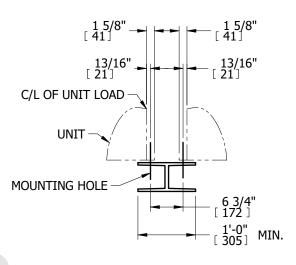
UNIT AT 224-3M18 TITLE STEEL SUPPORT CONFIGURATION

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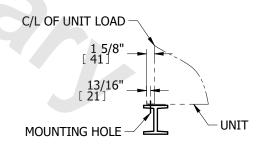
DWG. # SLIX2418-DE SCALE DRAWN BY N.T.S. JLG

18'-0" 5486] 5" [127] . 5" [**127**] 13/16" [21] 11'-8 3/8" [3566] UNIT OUTLINE C/L OF MOUNTING HOLES $(16)\emptyset \ 3/4" \ [19mm]$ MOUNTING HOLES 24'-1 1/8" [7344] 6 3/4" <u>|</u> [171] 11'-8 3/8" [3566] C/L OF MOUNTING HOLES 13/16" [21]

PLAN VIEW



CENTER ARRANGEMENT



TYPICAL END VIEW

NOTES:

- 1. BEAMS SHOULD BE SIZED IN ACCORDANCE WITH ACCEPTED STRUCTURAL PRACTICES. MAXIMUM DEFLECTION OF BEAM UNDER UNIT TO BE 1/360 OF UNIT LENGTH NOT TO EXCEED 1/2" [13mm].
- 2. DEFLECTION MAY BE CALCULATED BY USING 55% OF THE OPERATING WEIGHT AS A UNIFORM LOAD ON EACH BEAM. SEE CERTIFIED PRINT FOR OPERATING WEIGHT.
- 3. SUPPORT BEAMS AND ANCHOR HARDWARE ARE TO BE FURNISHED BY OTHERS. ANCHOR HARDWARE TO BE ASTM A325 5/8" [16mm] BOLT OR EQUIVALENT.
- 4. BEAMS MUST BE LOCATED UNDER THE FULL LENGTH OF THE PAN SECTION.
- 5. SUPPORTING BEAM SURFACE MUST BE LEVEL. DO NOT LEVEL THE UNIT BY PLACING SHIMS BETWEEN THE UNIT MOUNTING FLANGE AND THE SUPPORTING BEAM.

- 6. THE FACTORY RECOMMENDED STEEL SUPPORT CONFIGURATION IS SHOWN. CONSULT THE FACTORY FOR ALTERNATE SUPPORT CONFIGURATIONS.
- 7. UNIT SHOULD BE POSITIONED ON STEEL SUCH THAT THE ANCHORING HARDWARE FULLY PENETRATES THE BEAM'S FLANGE AND CLEARS THE BEAM'S WEB.
- 8. FOR ALL MULTIPLE CELL UNITS, OPERATING WEIGHT OF EACH CELL IS FOUND BY DIVIDING TOTAL OPERATING WEIGHT BY THE NUMBER OF CELLS.
- 9. WHEN VIBRATION ISOLATION IS REQUIRED, THE VIBRATION ISOLATORS (BY OTHERS) MUST BE LOCATED UNDER THE SUPPORTING STEEL BEAMS AND NOT BETWEEN THE SUPPORTING STEEL BEAMS AND THE UNIT.
- 10. THE CENTER BEAM SHOULD HAVE A MINIMUM WIDTH OF 12" [305mm]
- 11. DIMENSIONS LISTED AS FOLLOWS: ENGLISH FT-IN [METRIC] [mm]